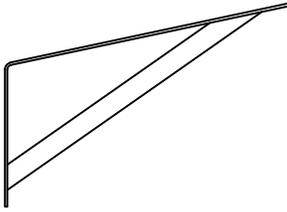


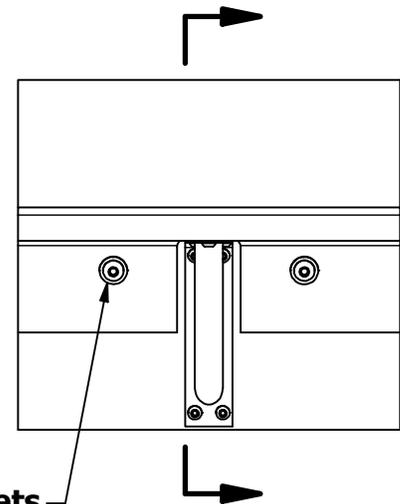
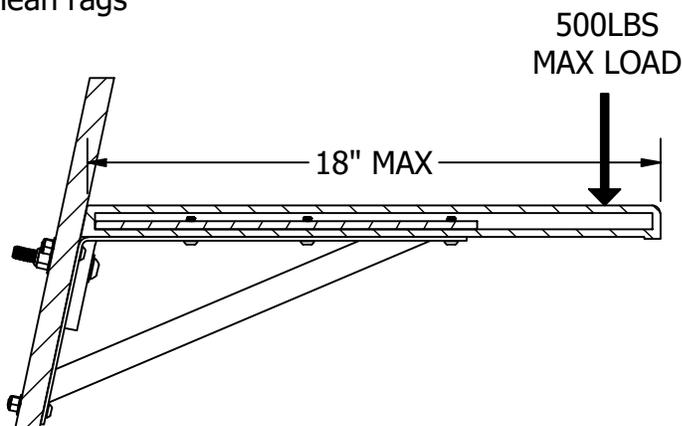
Installation Guide

7990S SS Swim Platform Mounting Bracket



Required Materials (not included)

- Safety glasses
- Drill and bits
- Driver and wrenches for selected hardware
- Masking tape
- Pencil
- Marine adhesive/sealant (3M 4200 or equivalent)
- 7X - 1/4 Bolts
- Clean rags



Platform MUST be securely fastened independent of brackets to support resulting forces pulling away from transom.

Instructions

1. Determine suitable mounting location. Consider number of brackets required to support platform, height of platform, and clearance for mounting bolts with internal hull structure. Account for forces related to waves which may wash over the platform. **Additional reinforcement may be required.**
2. Temporarily support the platform in the desired position.
3. Position bracket and mark fastener hole locations. Tip: Cover surface using masking tape and make reference marks to position and align the platform and bracket(s).
4. Predrill (and tap if necessary) mounting holes appropriate for 1/4" bolts. Any exposed core should be sealed to prevent water absorption. **Use caution with carbon steel tools around stainless hardware. Surface contamination can lead to the appearance of rust.**
5. Test fit brackets to be sure fastener holes are aligned and final position is as desired.
6. Remove all masking tape and prepare installation surface as recommended per selected adhesive/sealant instructions.
7. Install fasteners and bed entire mounting surface so sealant is squeezed from all sides as fasteners are tightened.
8. Clean up any excess sealant to leave a smooth joint between the brackets and mounting surface.
9. Wipe down metal surfaces using Stainless Steel polish/protectant.