

Installation Guide

Replacement of Stay Arm on a Portlight

1. Loosen and remove the screw that is holding the shaft of the Stay Arm to the Portlight



2. Loosen and remove the screw that is holding the piston of the Stay Arm to the Portlight. This will remove the clasp around the pin on the Portlight



3. Replacement Stay Arm Parts



4. Position the replacement Stay Arm as shown



5. Insert screw and tighten the shaft of the Stay Arm to the Portlight



6. Position the clasp of the Stay Arm Piston so that it aligns with the pin on the Portlight and tighten.

