Mounting Template 6005S-SCV 1-7/8" 6006S-SCV 3/4" 6005S-ACV Drill First 6006S-ACV 1-1/4" **Drill Second** 1-7/8" 9/16" Drill Third The centered area will be removed by the center hole drilled. Be sure to trace the entire shape outline first. Drill for #10 size mounting screws. 1-1/2" **Required Materials** Marker This is a 3/4' Drill 2" circle included

to properly scale

this template.

- 3/4" (19mm) hole saw
- 1-1/2" (38mm) hole saw
- 2" (50.8mm) hole saw
- (4) #10 stainless steel fasteners appropriate for specific deck material (not included)
- File for smoothing holes
- Screwdriver
- · Marine-grade urethane-based sealant
- 1-1/2" (38mm) I.D. fill hose
- 5/8" (16mm) I.D. vent hose
- Stainless steel clamps to match hose diameter
- 1.) Be sure to print this template without resizing it. Neither White Water Marine Hardware nor any of its distributors can provide you with any technical assistance with your computer.
- 2.) Cut out and orient the mounting template to match the final position of your deck fill. Attach the template to the deck. Note: Your deck fill should be oriented to allow for standard fuel nozzles to be correctly inserted at the pump. Tip: Cover drill area with masking tape to avoid scratches.
- 3.) Trace the outline of the Mounting Template to ensure proper drilling and mark the center points for all 3 holes.
- 4.) Remove the template. Drill 3/4" hole first. Partially drill the 1-1/2" hole to mark the area, but do not drill completely through. Drill the 2" hole all the way through. Line up the 1-1/2" hole saw with the partial hole you scored earlier and drill to completion.
- 5.) Use a file to remove any burrs and deck material left over between holes as well as the points between the 3/4" hole and the 2" hole to match the template.
- 6.) "Dry fit" the deck fill neck into the hole.
- 7.) Mark the position of the fasteners and drill small pilot holes for deck fasteners (not included).
- 8.) Remove the deck fill and apply a thin bead of marine-grade, urethane-based sealant to the underside of the deck fill.
- 9.) Press the deck fill neck into the hole.
- 10.) Fasten deck fill with #10 screws appropriate for the deck material (not included).
- 11.) Clean any sealant that may have spilled around the deck fill edges.
- 12.) Attach and clamp 1-1/2" (38mm) fill hose using two (2) clamps. Use corrosion resistant metallic clamps with nominal band widths of at least 1/2" (12mm). The first clamp should be 1/4" (6mm) from the end of the hose. The second hose clamp should be located above the barb, leaving a small gap (at least 1/4") between the clamps.
- 13.) Attach and clamp 5/8" (16mm) maximum vent hose using at two (2) metallic clamp with nominal band width of at least 5/16" (8mm).