



## Installation Guide

### Replacing Deck Hatch Acrylic

1. Read and follow the instructions on Tech-fix 8, this is the recommended sealant used by Man Ship.
2. You can use retractable blade or X-acto knife and small brush to lift out and remove the old silicone/sealant from the deck hatch rim (remove as much as possible including small pieces)
3. Remove old glass/acrylic piece
4. Remove hardware from acrylic top and install on new acrylic top, if using original hardware (this a good time to either replace worn out seals and other handle hardware for wear.)
5. Attach hardware to new acrylic top.
6. Use some alcohol/mild solvent to clean out remaining fragments of silicone sealant from rim.
7. Make sure that the rim is completely dry before adding a small bead of sealant/silicone to rim. Less is more, you can always add more.
8. Inspect rim making sure silicone is evenly distributed, apply more silicone if needed.
9. Final step is to replace the acrylic top and add any additional silicone sealant if needed and then close lid.
10. Let dry for 7 days in well ventilated area.

### Video from Man Ship

[https://www.youtube.com/watch?v=d4ge\\_o1Rf3U](https://www.youtube.com/watch?v=d4ge_o1Rf3U)